

Work Order ID 62715

Wednesday, October 06, 2010 3:40:28 PM



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Item ID: D2744	Accept		Setup Start	
Revision ID:			Stop	
Item Name: Cap				
Start Date: 10/6/2010	Start Qty: 30.00		Cust Item ID:	
Required Date: 10/15/2010	Req'd Qty: 30.00		Customer:	
Reference:				

Approvals:	Process Plan: <u><i>H</i></u>	Date: <u>10-10-06</u>	Tooling:	Date:	Run Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2744	Rev C								

100		0.00							
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	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2744								
<u>5052. 680</u>	Dwg Rev: <u><i>E</i></u>								
	Prog Rev: <u><i>E</i></u>								
	2-Deburr if necessary								

10-10-08

33

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
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QC	Memo	0.00							
Quality Control									

10-10-08

120	QC8- Inspect parts - second check	0.00							
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QC	Memo	0.00							
Quality Control									

10/10/28

count
33

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2744

Accept

Revision ID:

Item Name: Cap

Start Date: 10/6/2010 Start Qty: 30.00

Required Date: 10/15/2010 Req'd Qty: 30.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: LC	0.00							
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/14/08 **sf** 33x

10/10/29 **JF**

BS 10-10-28
(83)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 62715



Parent Item: D2744



Parent Item Name: Cap

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP ☐ C ☐ 03.01.17 ☐ Reformat; Dwg revised ☐ KJ/RF
 IPP Rev:D Now on Waterjet 06-06-16 JLM
 IPP Rev:E As per Rev C 07-07-28 JLM Verified By: ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M5052H32S.080

Purchased

No

100

sf

96.3342

0.1823

5.756842



H3 10-10-28

5052-H32 .080 Sheet

Location

Loc Qty

Loc Code

MAT22

96.3342

100682

5

100742

55.4

100947

32.9342

19729

3

100742

33

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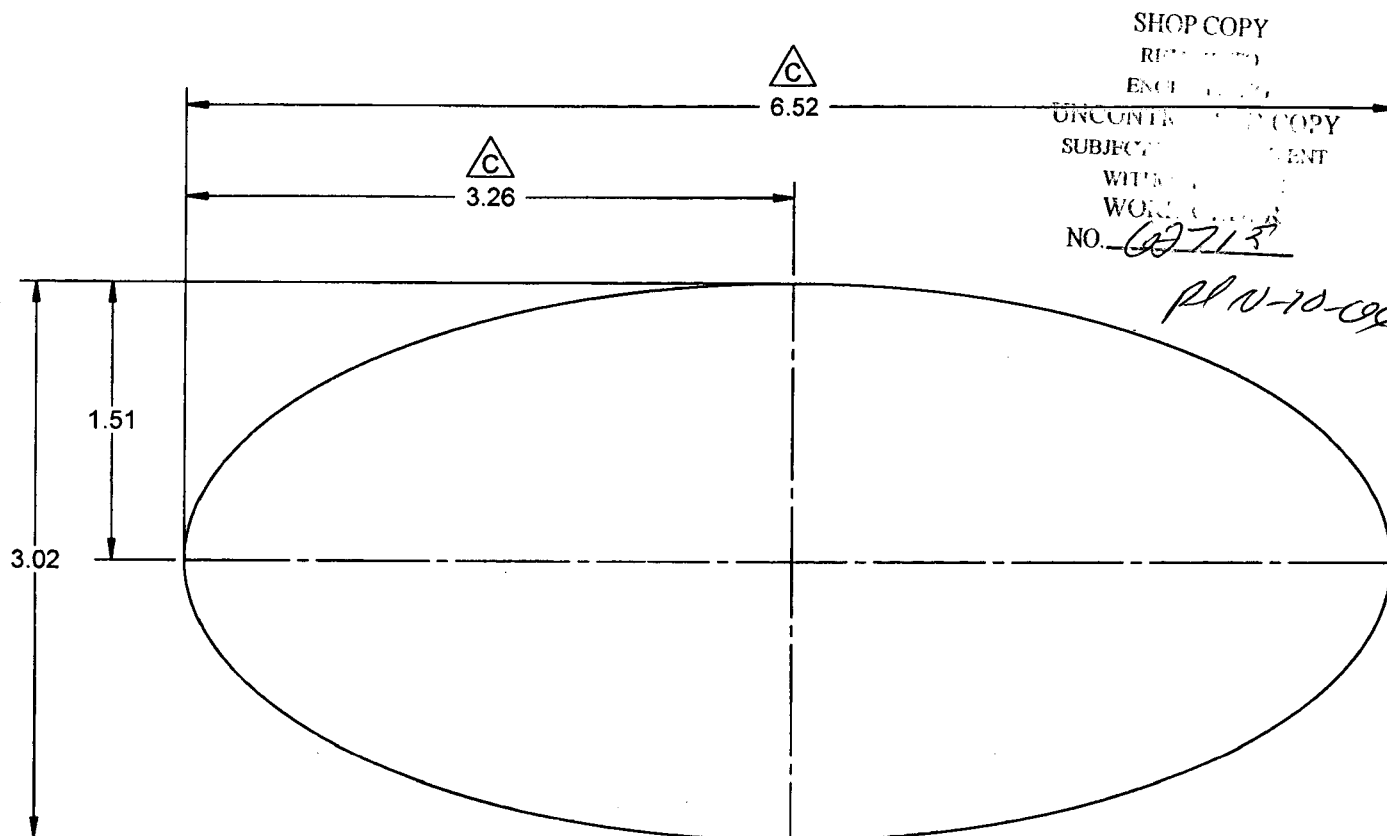
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NOTE: Date & initial all entries



DESIGN #	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED JH	APPROVED #	DRAWING NO. D2744	REV. C SHEET 1 OF 1
DATE 06.10.05	TITLE CAP SCALE 1:1		
REV	DATE	DESCRIPTION	
A	98.04.16	NEW ISSUE	
B	02.12.18	RE-DESIGN	
C	06.10.05	3.26 WAS 3.13; 6.52 WAS 6.27	

RELEASED
07-08-02



D2744 CAP

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6 SHEET 0.080 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF DART SPEC M6061T6S.080)
OR ALUMINUM 5052-H32 SHEET 0.080 THICK PER QQ-A-250/8 OR AMS 4016
(REF DART SPEC M5052H32S.080)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS

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